Work Order November 18, 200		•									Page 1
Revision ID: F	2278 tep Leg		A	ccept				S	etup Star Stop		1848 1841 1881 1881 1848 1481 1481 1881
·	8/11/2009	Start Qty: 12.00 Req'd Qty: 12.00	1 10 11 11 11 11 11 11 11 11 11 11 11 11	:	Cust Item II Customer:	D:					
	Process Plar	n:	Date: Stelle 1	Tooling: SPC (Y/N):		ite:	_	F	Run Star Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Ḥours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr									
D2278	Rev	F									
Waterjet FLOW CNC Waterjet		FLOW WATER JET Memo 1-Cut as per Deburr if no	r Dwg D2278 □Dwg Reve ecessary	0.00 				•	139-17) <u>-3</u>	(a)
QC Quality Control		QC2- Inspect parts off r	nachine FAI/FAIB	0.00					<u>89-10-</u>	3	
120 		QC8- Inspect parts - sec	cond check	0.00	orlizlo3			courte 422) <u>\$</u>		

Quality Control

	art Aerospace Ltd												
V/O:		· Sepa	WORK ORDER C	WORK ORDER CHANGES									
DATE	STEP	PROCEDU	IRE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						·							
					1								

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
	Description of NC		Corrective Action Section B	Verification	Annuaral									
DATE	STEP	Section A	Initial Chief Eng	Action Description Sign 8 Chief Eng Date	Section C	Approval Chief Eng	Approval QC Inspector							
		·•												
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	:													

Work Order ID 53807

November 18, 2009 12:46:39 PM

F

Required Date: 25/11/2009

Item ID:

D2278

Revision ID: Item Name:

Step Leg

Start Date:

18/11/2009

Start Qty: 12.00

Req'd Qty: 12.00

Accept

Cust Item ID:

Customer:

Setup Start

Stop

Reference:

Approvals:

Process Plan:

QC:

Date: Date:

Tooling:

SPC (Y/N):

Date:

Run

Start Stop



Sequence ID/ **Work Center ID**

130

HandFinish

Hand Finishing

Operation Description

Chemical Conversion Coat per QSI005 4.1

Memo

Set Up/ **Run Hours** Draw Number

Draw Rev.

Date:

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

0.00

0.00

Quality Control

QC3- Inspect Part Finish

Memo

000 Al 09/12/04

0.00

150

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

Dart Aerospace Li	.td
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W/O:		WORK ORDER CH	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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				<i>y.</i>						
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Part No	:	PAR #: Fault Category:	NCR: Yes	No DQA	۸:	Date: _				

٠	Resolution:		Disposit	ion:	A: N/C Clos	sed:	Date:						
NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng						
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Work Order ID 53807



Page 3

November 18, 2009 12:46:39 PM

Item ID:

D2278

Revision ID: F

Item Name:

Step Leg

18/11/2009

Required Date: 25/11/2009

Operation

Description

Star# Qty: 12.00 Req'd Qty: 12.00

Accept

Cust Item ID:

Customer:

Setup Start

Stop



Reference:

Start Date:

Approvals:

Process Plan:

QC:

QC21- Final Inspection - Work Order Release

Date:

Date:

Tooling: SPC (Y/N): Date:

Date:

Run

Start

Stop



Sequence ID/ Work Center ID

160

Memo

0.00

0.00

Set Up/ **Run Hours** Draw Number Draw Rev.

Plan Côde

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Quality Control

Jr. 207

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JJDUUC LIU	ui 1 70103
ospace Ltd	

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W/O:			WC	RK ORDER CHANG	GES					<u> </u>	
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No: PAR #:		PAR #:	Fault Category: NCR: Yes No DQA:						Date:		
Resolution:			Disposition	n:	QA:	N/C Clo	sed:		Date: _		
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR))				
DATE	STEP	Description of NC	Corrective Action Section B			Verificati				Approval	
	JOIL!	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector	
							:	:			
	·						<u> </u>				
		•									

Picklist Print

November 18, 2009 12:46:45 PM

Work Order ID: 53807

Parent Item:

D2278RevF

Parent Item Name: Step Leg



112763

Start Date: 18/11/2009

Start Qty: 12.00

Required Date: 25/11/2009

Page 1

Required Qty: 12.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	161.8809	12 3979	<i>3</i> 3 .		
											139-10-	3

6061-T6 .080 Sheet

Warehouse	Loc Oty	Loc Code
Location		1
Main Warehouse		
MAT	161.88087	
107904	0.02	
110254	1.5	
110630	33.5136	
112040	0.0437	1
112141	9	1
112512	0.2784	•

117.52517





Dart	Aero	space	Ltd
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W/O:			WC	RK ORDER CHANG	iES					<u> </u>
DATE STEP		PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										:
· · · · ·										
Part No	:	PAR #:	Fault Cate	gory:	_ NCR	: Yes N	lo DQA	\:	Date:	
		esolution:								
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR))	-,		
DATE	DATE STEP	Description of NC	Description of NC Corrective Action		ction B Verific			ation	ation Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C		QC Inspector
								•		
							 			

DART AEROSPACE LTD	Work Order:	53807	
Description: Leg	Part Number:	D2278	
Description: Log			
Inspection Dwg: D2278 Rev: F		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.354	+/-0.010	. 354	×			
0.354	+/-0.010	,355	b.			
16.46	+/-0.030	16,46	K			
Ø0.128	+0.005/-0.000	1139-	>			
R0.354	+/-0.030	,354	×			
2.00	+/-0.030	2,000	7			
4.74	+/-0.030	4,743	8			
8.46	+/-0.030	8,470	8			
0.213	+/-0.010	816,	>			
0.750	+/-0.010	,751	L			
0.080 thick	+/-0.010	,om	>			
		•				
		,				
-						
<u> </u>						
	-					

Measured by:	B	Audited by:	8	Prototype Approval:	N/A
Date:	9-12-3	Date:	07/12/03	Date:	N/A

	Revised by	Approved
P/O D2582	KJ/JLM	
1	KJ/JLM	
1	KJ/JLM	
	KJ/DD	<i>M</i>
	P/O D2582 d d d ed per Dwg Rev F	P/O D2582 KJ/JLM d KJ/JLM d KJ/JLM

